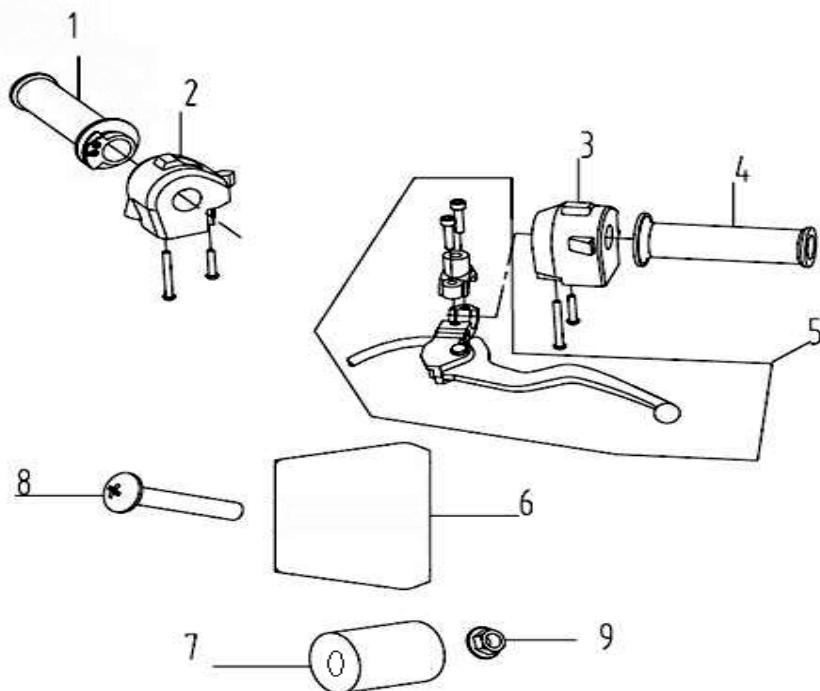


SUMCO VR125_VR250 BODY PARTS

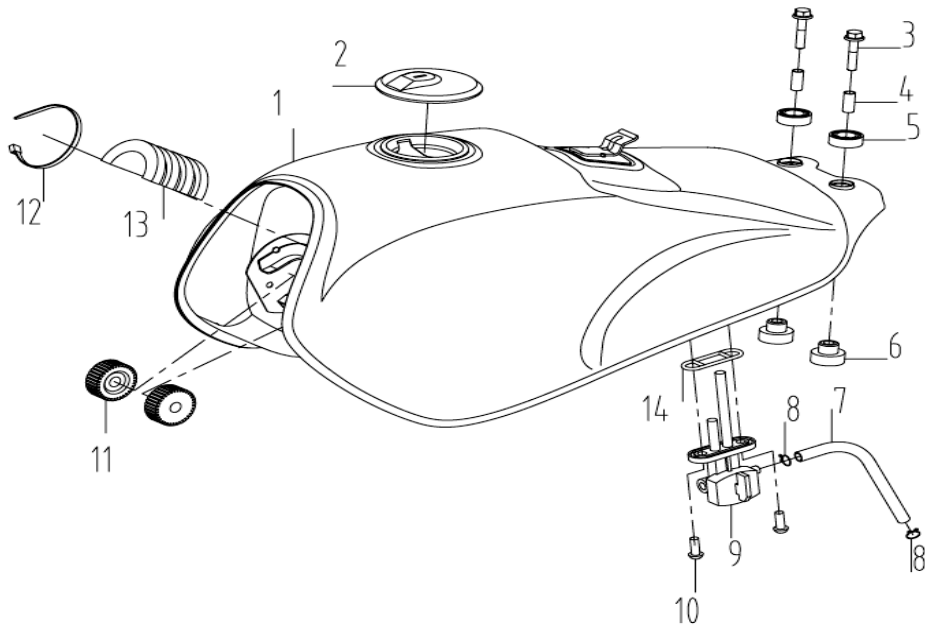
ITEM	PART NO.	DESCRIPTION	QTY.	VR125	VR250
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FIG.1 GRIP



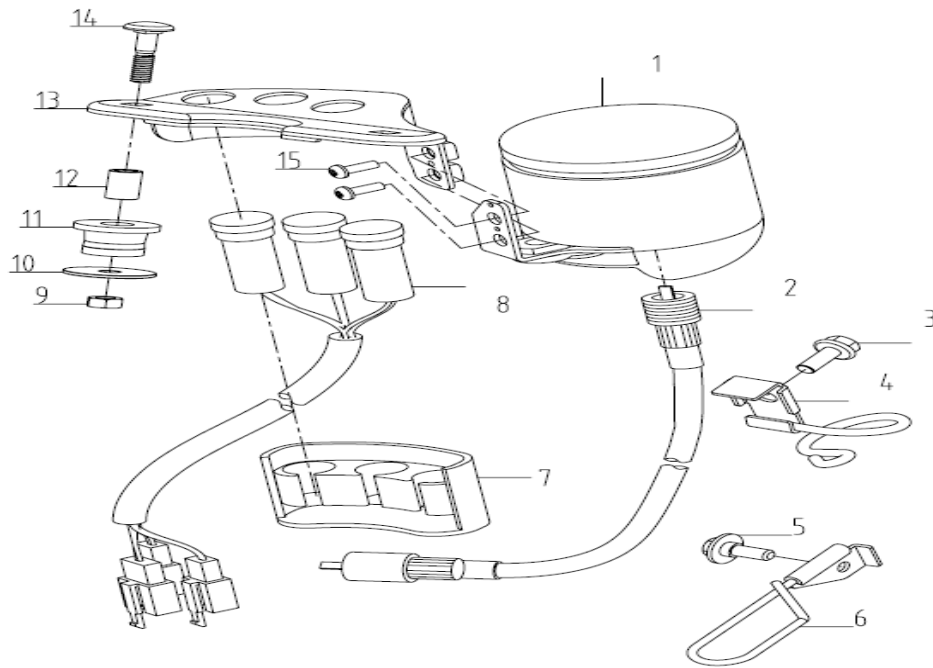
1	57110-21H00	Throttle Handgrip assy	1	√	√
2	37200-21H10	Right handle switch assy	1	√	√
3	37300-21H00	Left handle switch assy	1	√	√
4	57211-21H00	Left Handgrip	1	√	√
5	57500-21H00	Clutch lever Assy	1	√	√
6	56121-21H00	Balance Weight	2	√	√
7	56122-21H00	Rubber Spacer	2	√	√
8	GB/T 819.1 M6X60-Zn.DJ	Screw	2	√	√
9	GB/T 6177.1 M6-Zn.DJ	Nut	2	√	√
10	57661-21H00	Cover, Clutch lever	1	√	√

FIG.2 FUEL TANK



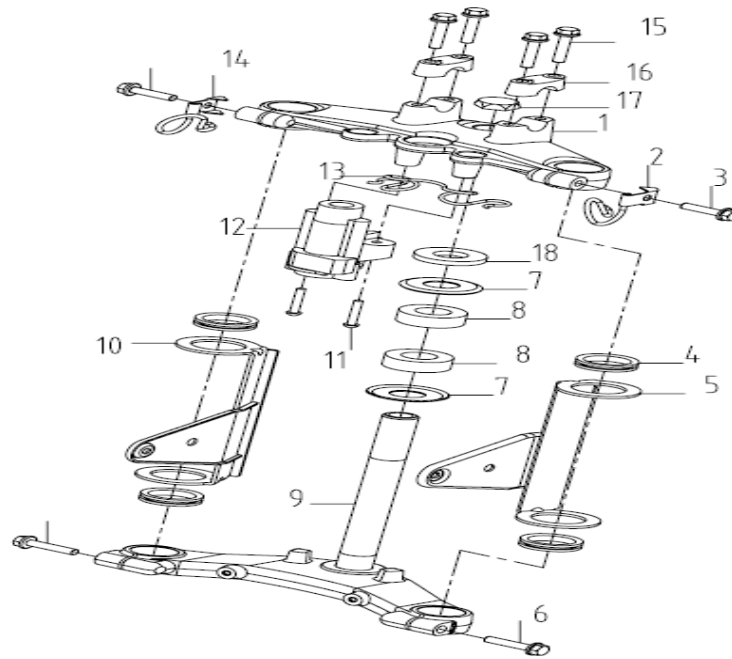
1	44100-21H00	Fuel Tank Assy	1	√	√
2	44200-21H00	Fuel tank lock	1	√	√
3	GB/T 5789 M6X30-Zn.DJ	Bolt	2	√	√
4	09182-21H00	Bushing, Fuel Tank Rear	2	√	√
5	44542-21H00	Upper Cushion Washer, Fuel Ta	2	√	√
6	44543-21H00	Bottom Cushion Washer, Fuel Ta	2	√	√
7	09355-21H00	Fuel Hose	1	√	√
8	44125-Z1000	Clip	2	√	√
9	44300-21H00	Fuel Cock Assy	1	√	√
10	GB/T 818 M6X16-Zn.DJ	Screw	2	√	√
11	09329-21H00	Front Cushion Pad	2	√	√
12	36613-Y1000	Cable Band	1	√	√
13	44544-21H00	Cushion Pad, Fuel Tank Bottom	1	√	√
14	09168-21H00	Seal	1	√	√

FIG.3 SPEEDOMETER



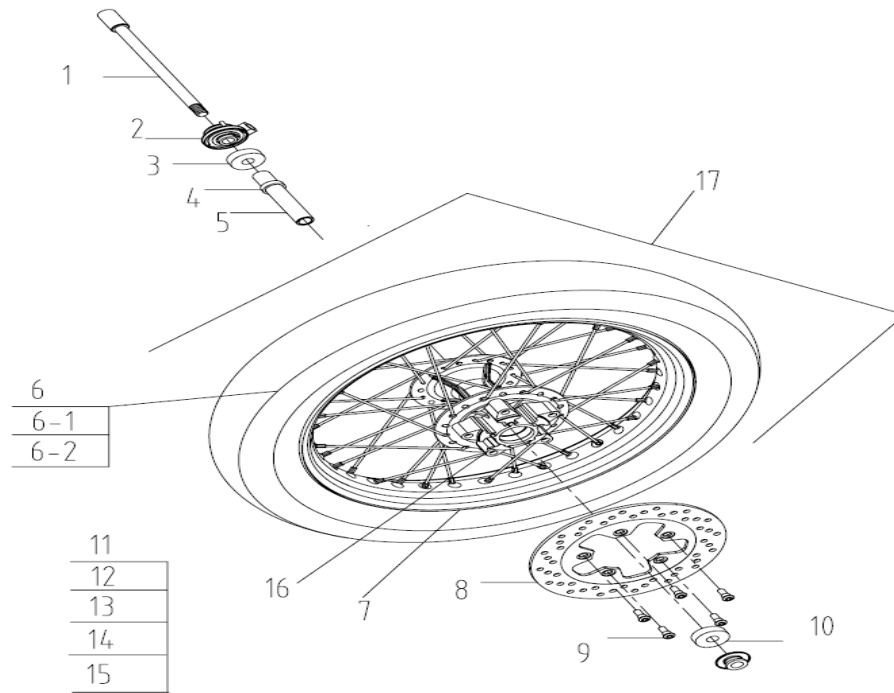
1	34100-21H00	Speedometer Assy	1	✓	✓
2	34910-21H00	Cable, Speedometer	1	✓	✓
3	GB/T 5789 M6X16-Zn.DJ	Bolt	1	✓	✓
4	58610-21H00	Upper Clip, Speedometer Cable	1	✓	✓
5	GB/T 5789 M6X16-Zn.DJ	Bolt	1	✓	✓
6	58620-21H00	Bottom Clip, Speedometer Cable	1	✓	✓
7	34211-21H00	Indicator Light Holder	1	✓	✓
8	34210-21H00	Indicator Light Component	1	✓	✓
9	GB/T 6170 M6-Zn.DJ	Nut	2	✓	✓
10	GB/T 96.1 6-Zn.DJ	Washer	2	✓	✓
11	34231-21H00	Cushion Pad, Indicator Light Mo	2	✓	✓
12	34233-21H00	Bushing, Cushion Pad	2	✓	✓
13	34220-21H00	Indicator Light Mounting Plate Co	1	✓	✓
14	34232-21H00	Bolt	2	✓	✓
15	GB/T 818 M6X12-Zn.DJ	Cross Cap Screw	2	✓	✓

FIG.4 STEERING HEAD & STEM



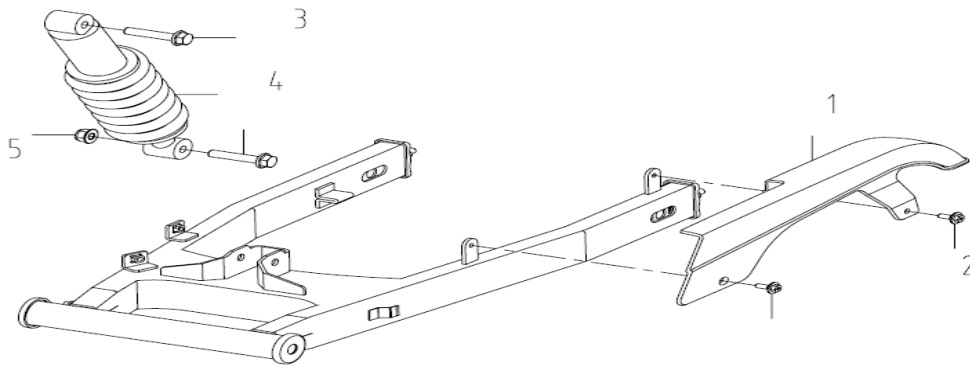
1	51311-21H00	Steering Head	1	✓	✓
2	59260-21H00	Clip	1	✓	✓
3	M8X35-Zn.DJ	Bolt	2	✓	✓
4	51556-21H00	Cushion Pad	4	✓	✓
5	51540-21H00	Holder Comp, LH	1	✓	✓
6	M10X1.25X50-Zn.DJ	Bolt	2	✓	✓
7	51614-Y1000	Steering Washer	2	✓	✓
8	32005 GB/T 297-94	Needle Bearing	2	✓	✓
9	51410-21H00	Steering Stem	1	✓	✓
10	51530-21H00	Holder Comp, RH	1	✓	✓
11	37152-21H00	Bolt, Steering Lock	2	✓	✓
12	37100-21H00	Steering Lock(Main Switch)	1	✓	✓
13	37911-92000	Clip	1	✓	✓
14	59250-21H00	Clip	1	✓	✓
15	M8X40-Zn.DJ	Bolt	4	✓	✓
16	56211-21H00	Handlebar Holder	2	✓	✓
17	51633-Z1000	Steering Head Nut	1	✓	✓
18	51615-Y1000	Steering Nut	1	✓	✓

FIG.5 FRONT WHEEL



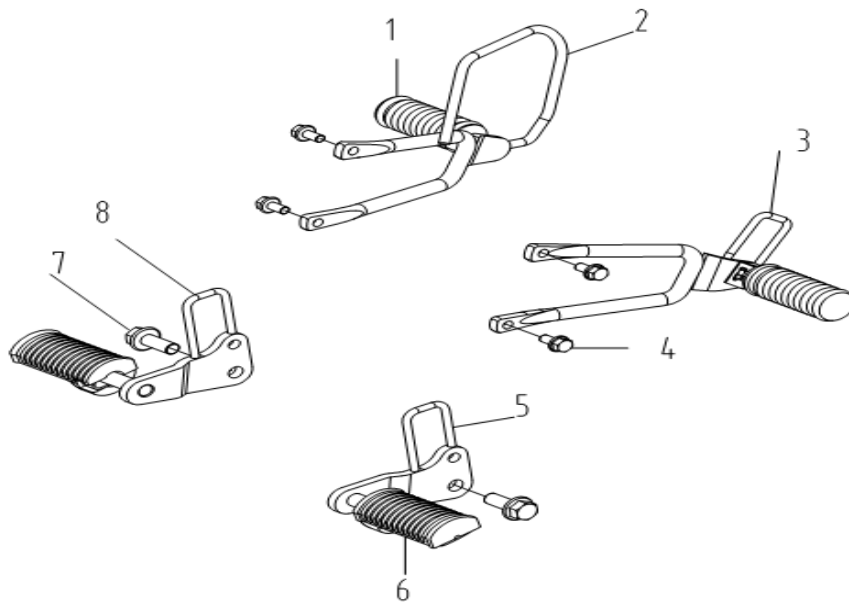
1	54711-21H00	Axle, Front Wheel	1	✓	✓
2	54600-21H00	Speedometer Gearbox Assy	1	✓	✓
3	6302-2RS GB/T 276-94	Bearing	2	✓	✓
4	64734-21H00	Support Ring, Middle Bushing	1	✓	✓
5	54733-21H00	Bushing	1	✓	✓
6	55100-21H00	Tyre 130/80-18 M/C 72P	1	✓	✓
6-1	55200-21H00	Inner Tube	1	✓	✓
6-2	65335-Y1010	Pad, Inner Tube	1	✓	✓
7	55311-21H00	Rim MT2.5-18	1	✓	✓
8	59211-21H00	Brake Disc	1	✓	✓
9	58412-Z1000	Bolt, Brake Disc	5	✓	✓
10	54740-21H00	Bushing, LH	1	✓	✓
11	55451-21H00	Inner Spoke,LH	9	✓	✓
12	55452-21H00	Outer Spoke,LH	9	✓	✓
13	55351-21H00	Inner Spoke,RH	9	✓	✓
14	55352-21H00	Outer Spoke,RH	9	✓	✓
15	55341-21H00	Nut, Front Wheel Spoke	36	✓	✓
16	54111-21H00	Front Hub	1	✓	✓
17	55000-21H00	Front Wheel Assy	1	✓	✓

FIG.6 REAR SHOCK ABSORBER



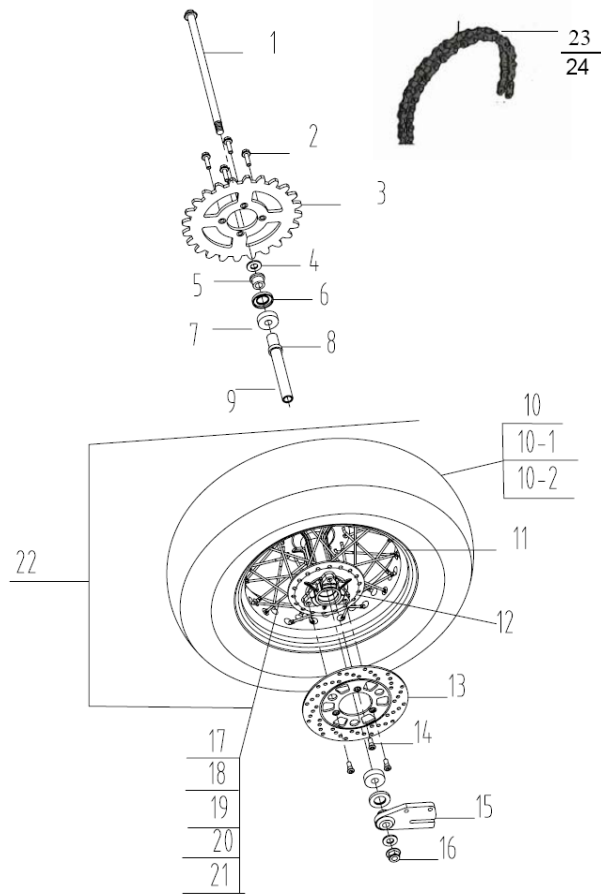
1	61310-21H00	Chain Cover Assy	1	√	√
2	GB/T 5789 M6X16-Zn.DJ	Bolt	2	√	√
3	GB5789 M10X1.25X50-Zn.DJ	Bolt	2	√	√
4	62100-21H00	Rear Shock Absorber Assy	1	√	√
5	GB/T 6187.1 M10-Zn.DJ	Nut	2	√	√

FIG.7 FOOTREST



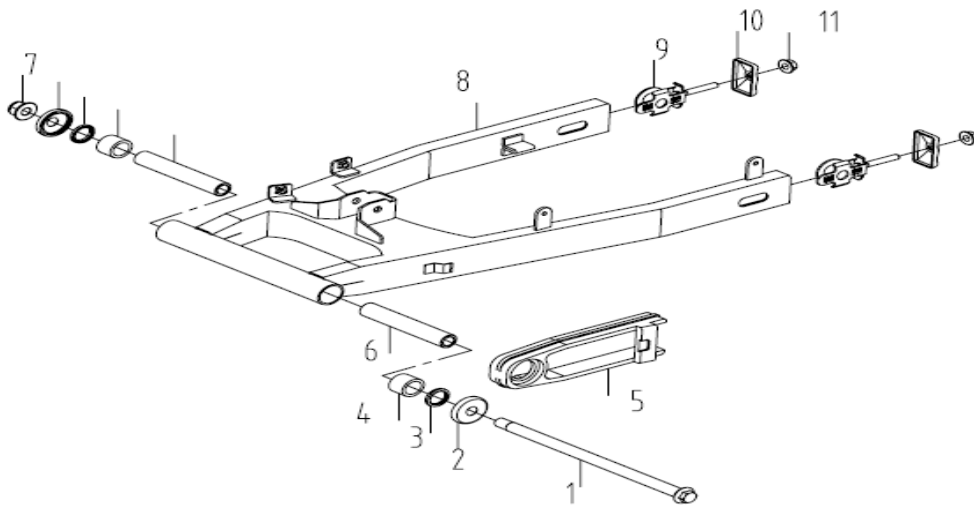
1	43730-21H00	Rear Footrest Pedal Assy	2	√	√
2	43710-21H00	Rear Footrest Pedal, RH	1	√	√
3	43720-21H00	Rear Footrest Pedal, LH	1	√	√
4	GB/T 5789 M8X16-Zn.DJ	Bolt	4	√	√
5	43620-21H00	Front Footrest Pedal, LH	1	√	√
6	43551-21H00	Footrest Pedal Rubber	2	√	√
7	GB/T 5789 M12X30-Zn.DJ	Bolt	2	√	√
8	43610-21H00	Front Footrest Pedal, RH	1	√	√

FIG.8 REAR WHEEL



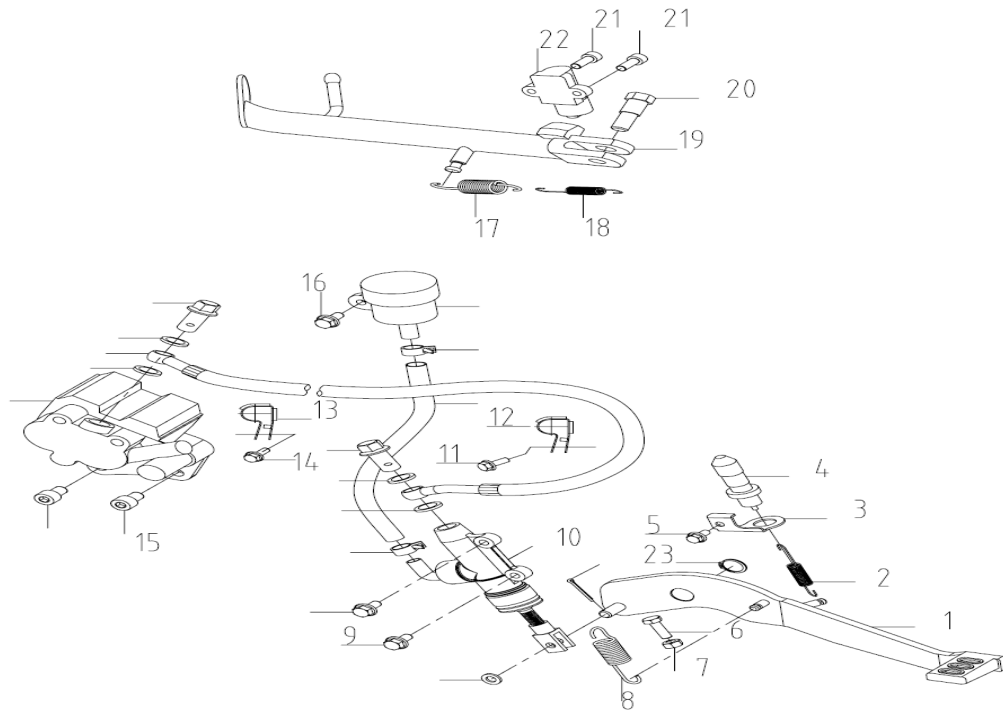
1	64711-21H00	Axle, Rear Wheel	1	✓	✓
2	GB/T 5789 M8X30-9.8-Zn.DJ	Bolt	4	✓	✓
3	64511-21H00	Rear Sprocket	1	✓	✓
4	GB/T 97.1 14-Zn.DJ	Washer	2	✓	✓
5	64735-21H00	Bushing, LH	1	✓	✓
6	09285-21H00	Dust seal	2	✓	✓
7	6302-2RS GB/T 276-94	Bearing	2	✓	✓
8	64734-21H00	Support Ring, Middle Bushing	1	✓	✓
9	64733-21H00	Middle Bushing	1	✓	✓
10	65100-21H00	Tyre 180/80-14 M/C 78P	1	✓	✓
10-1	65200-21H00	Inner Tube, Rear Wheel	1	✓	✓
10-2	65335-Y1010	Pad, Inner Tube	1	✓	✓
11	65311-21H00	Rear Rim MT4.5-14	1	✓	✓
12	64111-21H00	Rear Hub	1	✓	✓
13	69211-21H00	Brake Disc, Rear wheel	1	✓	✓
14	58412-Z1000	Bolt, Brake Disc	3	✓	✓
15	65331-21H00	Mounting Plate, Rear Caliper	1	✓	✓
16	GB/T 6187.1 M14X1.5-Zn.DJ	Nut	1	✓	✓
17	65451-21H00	Inner Spoke,LH	9	✓	✓
18	65452-21H00	Outer Spoke,LH	9	✓	✓
19	65351-21H00	Inner Spoke,RH	9	✓	✓
20	65352-21H00	Outer Spoke,RH	9	✓	✓
21	65341-21H00	Nut, Rear Wheel Spoke	36	✓	✓
22	65000-21H00	Rear Wheel Assy	1	✓	✓
23	27600-21H00 -108	Chain	1	✓	
24	27600-21N00 -104	Chain	1		✓

FIG.9 REAR SWING ARM



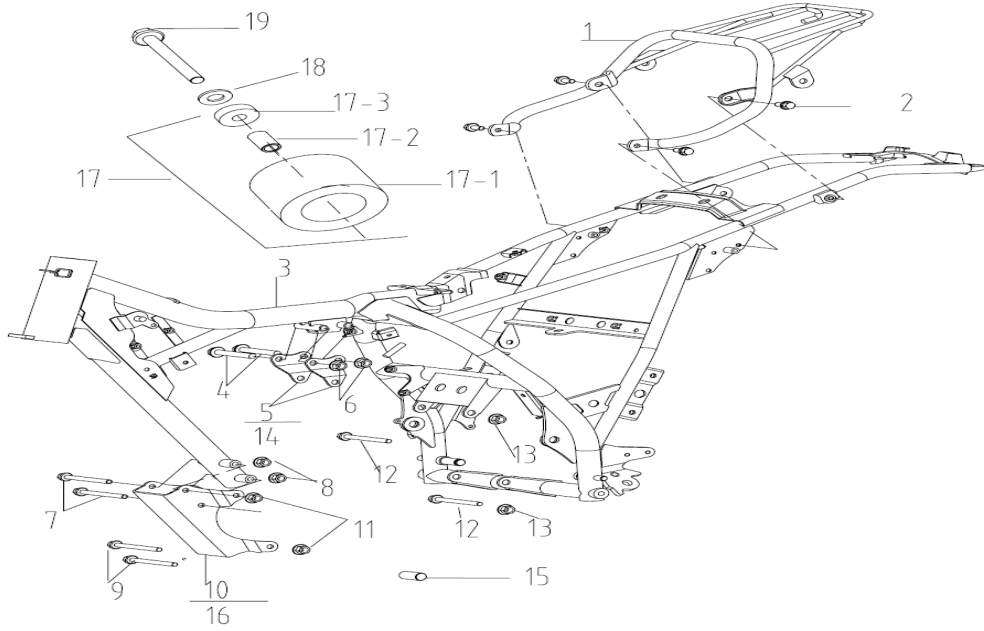
1	61211-21H00	Axle, Rear Swing Arm	1	√	√
2	61266-Y1000	Dust Hood	2	√	√
3	61274-Y1000	Seal	2	√	√
4	GB/T5801-1994 NK 22-20	Need Bearing	2	√	√
5	61274-21H00	Rubber Pad, Chain	1	√	√
6	61251-21H00	Bushing,Rear Swing Arm	2	√	√
7	GB/T 6187.1 M14-Zn.DJ	Self-Lock Nut	1	√	√
8	61100-21H00	Rear Swing Arm Comp	1	√	√
9	61410-21H00	Adjuster	2	√	√
10	61412-21H00	Adjuster cap	2	√	√
11	GB/T 6170-2000 M8-Zn.DB	Hex Nut	4	√	√

FIG.10 REAR BRAKE



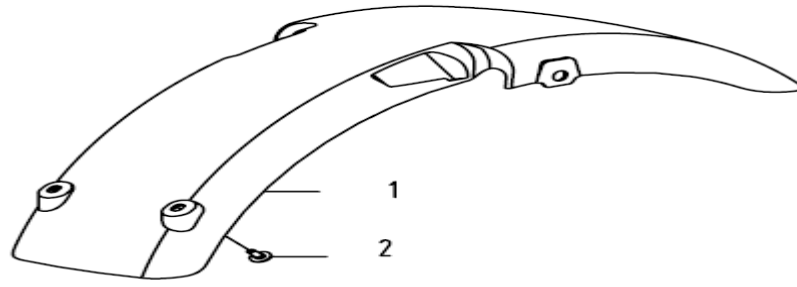
1	43110-21H00	Brake Pedal Comp	1	✓	✓
2	43331-Z1000	Switch Spring, Rear Brake	1	✓	✓
3	37751-21H00	Bracket, Rear Brake Switch	1	✓	✓
4	37740-Z1000	Switch, Rear Brake	1	✓	✓
5	GB/T 5789 M5X8-Zn.DJ	Bolt	1	✓	✓
6	GB/T 5781 M6X25-Zn.DJ	Bolt	1	✓	✓
7	GB/T 6170 M6-Zn.DJ	Nut	1	✓	✓
8	09445-21H00	Return Spring, Brake	1	✓	✓
9	GB/T 5789 M6X12-Zn.DJ	Bolt	2	✓	✓
10	69000-21H00	Rear Brake Assy	1	✓	✓
11	GB/T 5789 M6X16-Zn.DJ	Bolt	2	✓	✓
12	69242-Y1020	Clip, Rear Brake Hose	1	✓	✓
13	69242-Y1020	Clip, Rear Brake Hose	1	✓	✓
14	GB/T 5789 M6X16-Zn.DJ	Bolt	2	✓	✓
15	GB/T 70.1 M8X12-9.8-Zn.DJ	Rear Caliper Bolt	2	✓	✓
16	GB/T 5789 M6X12-Zn.DJ	Bolt	1	✓	✓
17	09444-21H00	Outer Spring, Side Stand	1	✓	✓
18	09443-21H00	Inner Spring, Side Stand	1	✓	✓
19	42310-21H00	Side Stand Comp	1	✓	✓
20	42321-10H00	Bolt, Side Stand	1	✓	✓
21	GB/T 70.1 M5X16-Zn.DJ	Bolt	2	✓	✓
22	37810-21H00	Side Stand Switch	1	✓	✓
23	GB/T 894.1-86 14	Elastic Collar, Axle	1	✓	✓

FIG.11 FRAME



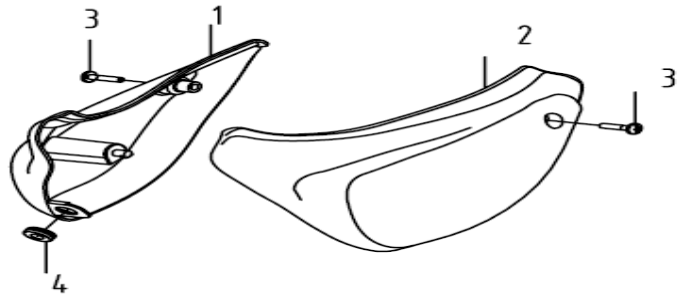
1	41610-21H00	Rear Carrier	1	✓	✓
2	GB/T 5789 M8X12-Zn.DJ	Bolt	4	✓	✓
3	41100-21H00	Frame Comp	1	✓	✓
4	44143-10H00	Bolt, Engine Mounting	3	✓	✓
5	41981-21H00	Upper Plate, Engine Mounting	2	✓	
6	GB/T 6187.1 M8-DB	Nut	3	✓	✓
7	GB/T 5789 M8X80-DB	Bolt	2	✓	✓
8	GB/T 6187.1 M8-DB	Nut	2	✓	✓
9	GB/T 5789 M8X95-DB	Bolt	2	✓	✓
10	41990-21H00	Front Bracket, Engine Mounting	1	✓	
11	GB/T 6187.1 M8-DB	Nut	2	✓	✓
12	44141-Y1000	Bolt, Engine Mounting	2	✓	✓
13	GB/T 6187.1 M10X1.25-DB	Nut	2	✓	✓
14	41981-21N00	Upper Plate, Engine Mounting	2		✓
15	44112-Y1010	Bushing	1		✓
16	41990-21N00	Front Bracket, Engine Mounting	1		✓
17	64540-Y1010	Tension Wheel Assy, Chain	1	✓	✓
17-1	64541-Y1010	Tension Wheel, Chain	1	✓	✓
17-2	64532-Y1010	Bushing	1	✓	✓
17-3	GB276-94 608-Z	Deep Groove Ball Bearings	2	✓	✓
18	GB97.1-85 8-140HV-Zn.DJ	Washer	2	✓	✓
19	GB70-85 M8x40-Zn.DB	Bolt	2	✓	✓

FIG.12 REAR FENDER



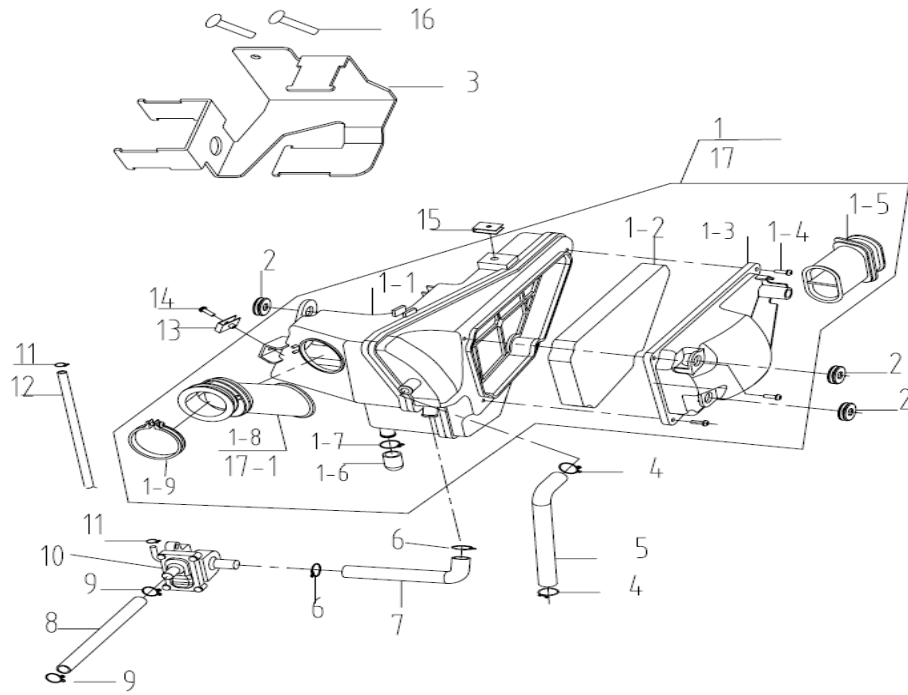
1	63111-21H00	Rear Fender	1	√	√
2	53121-21H00	Step Bolt M6	2	√	√

FIG.13 LEFT & RIGHT SIDE COVER



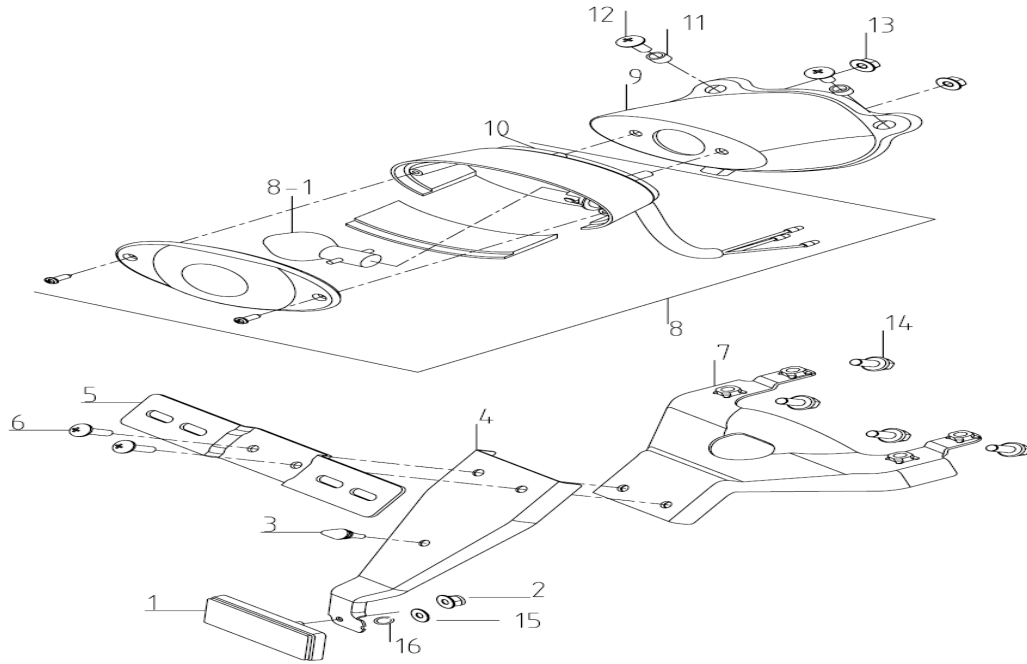
1	47211-21H00	Shield, LH	1	✓	✓
2	47111-21H00	Shield, RH	1	✓	✓
3	47311-21H00	Screw, Shield	2	✓	✓
4	09321-21H00	Cushion Washer	1	✓	✓

FIG.14 AIR FILTER



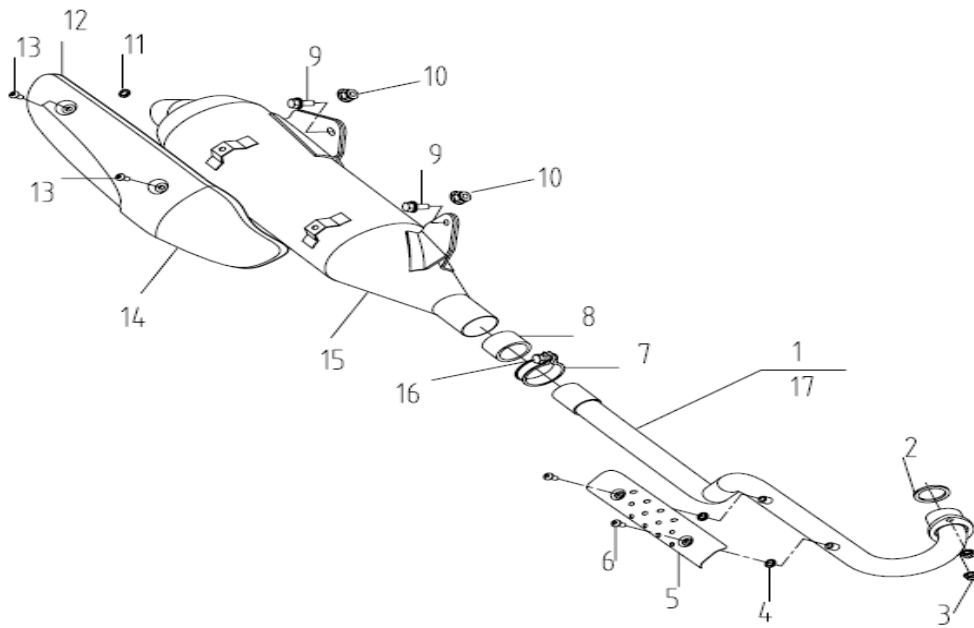
1	13700-21H00	Air Filter Assy	1	√	
1-1	13703-21H00	Cover of Air Filter, RH	1	√	√
1-2	13706-21H00	Filter Core	1	√	√
1-3	13705-21H00	Cover of Air Filter, LH	1	√	√
1-4	GB9074.1 M5X16-Zn.DJ	Screw & Washer Assy	4	√	√
1-5	13701-21H00	Air Inlet Hose	1	√	√
1-6	13716-21H00	Rubber Cap	1	√	√
1-7	13715-21H00	Clip	1	√	√
1-8	13702-21H00	Air Outlet Hose, Air Filter	1	√	
1-9	13712-Y1000	Clamp	1	√	√
2	09322-21H00	Cushion Washer	3	√	√
3	41543-21H00	Mounting Stand of Electronic Pa	1	√	√
4	18445-21H00	Ventilation Hose, Engine	1	√	√
5	09403-21H00	Clip	1	√	√
6	09401-21H00	Clip	2	√	√
7	18441-21H00	Inlet Hose, Second Air System	1	√	√
8	18442-21H00	Outlet Hose, Second Air System	1	√	√
9	09401-21H00	Clip	2	√	√
10	18420-21H00	Valve, Second Air System	1	√	√
11	09402-21H00	Clip	2	√	√
12	18443-21H00	Hose, Inlet Valve	1	√	√
13	33613-Y1000	Spring Nut	1	√	√
14	GB/T 5789 M6X12-Zn.DJ	Bolt	1	√	√
15	09148-21H00	Spring Nut	1	√	√
16	GB 12618 3.2X7	Rivet	2	√	√
17	13700-21N00	Air Filter Assy	1		√
17-1	13702-21N00	Air Outlet Hose, Air Filter	1		√

FIG.15 TAIL LIGHT



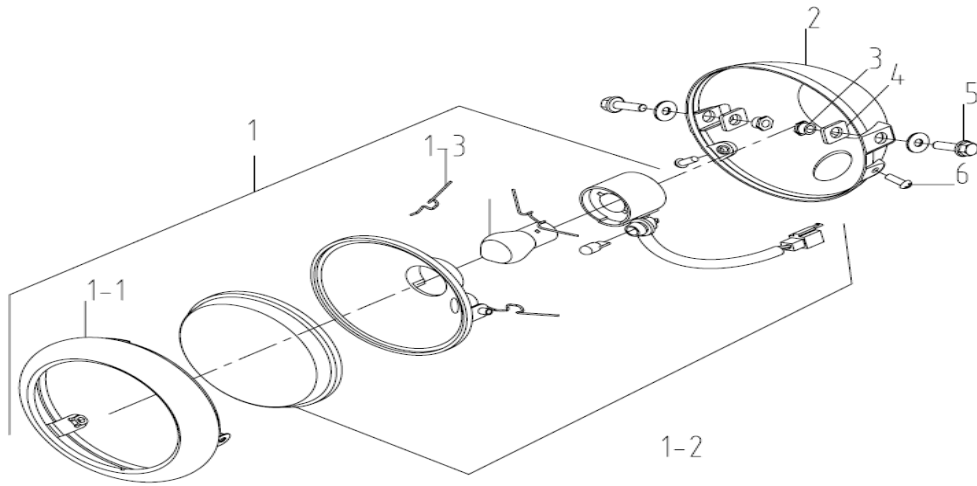
1	38160-Y1000	Rear Reflector	1	√	√
2	GB6170-86 M6-Zn.DB	Nut	1	√	√
3	63412-21H00	Cushion Column, Rear License P	1	√	√
4	63221-21H00	Lower Bracket, License Plate	1	√	√
5	45530-21H00	License support	1	√	√
6	GB/T 5789 M6X20-Zn.DJ	Screw	2	√	√
7	63210-21H00	Upper Bracket, License Plate	1	√	√
8	35710-Y1000	Rear Lamp Assy	1	√	√
9	35912-21H00	Support, Rear Lamp	1	√	√
10	35914-21H00	Cushion, Rear Lamp	1	√	√
11	35913-21H00	Spacer	2	√	√
12	GB/T 5789 M6X16-Zn.DJ	Bolt	2	√	√
13	GB/T 6177.1 M6-Zn.DJ	Nut	2	√	√
14	GB/T 5789 M6X10-Zn.DJ	Bolt	4	√	√
15	GB859-87 6-Zn.DB	Spring Washer	1	√	√
16	GB97.1-85 6-140HV-Zn.DB	Washer	1	√	√

FIG.16 MUFFLER



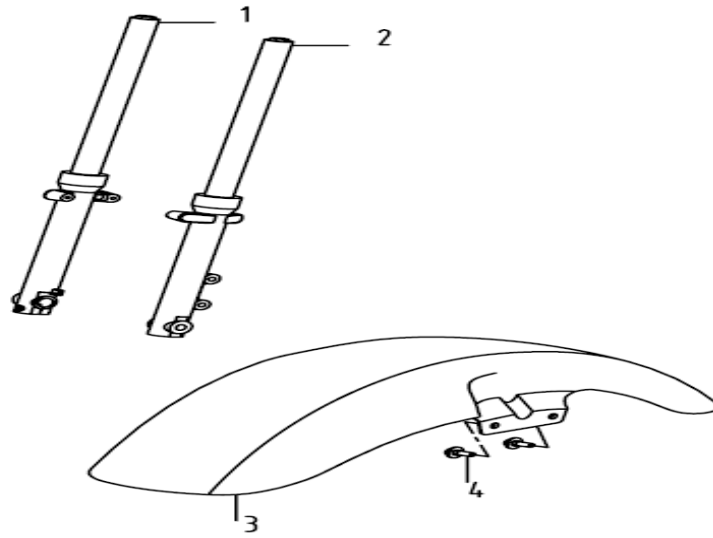
1	14310-21H00	Exhaust Pipe Comp	1	√	
2	14313-21H00	Gasket, Exhaust Pipe	1	√	√
3	14370-Z1000	Cap Nut	2	√	√
4	14787-21H00	Heat Resist Gasket	2	√	√
5	14786-21H00	Heat Resist Plate	1	√	√
6	GB70.2-2000 M6x8-Zn.DB	Bolt	2	√	√
7	14190-21H00	Clamp	1	√	√
8	14182-21H00	Seal Bushing	1	√	√
9	GB/T 5789 M8X16-Zn.DJ	Bolt	2	√	√
10	GB/T 6187.1 M8-Zn.DJ	Nut	2	√	√
11	14787-21H00	Heat Resist Gasket	2	√	√
12	14782-21H00	Heat Resist Film	1	√	√
13	GB70.2-2000 M6x8-Zn.DB	Screw	2	√	√
14	14781-21H00	Decorative Cover, Muffler	1	√	√
15	14320-21H00	Muffler Body	1	√	√
16	GB70-85 M8x40-Zn.DB	Bolt	1	√	√
17	14310-21N00	Exhaust Pipe Comp	1		√

FIG.17 HEADLIGHT



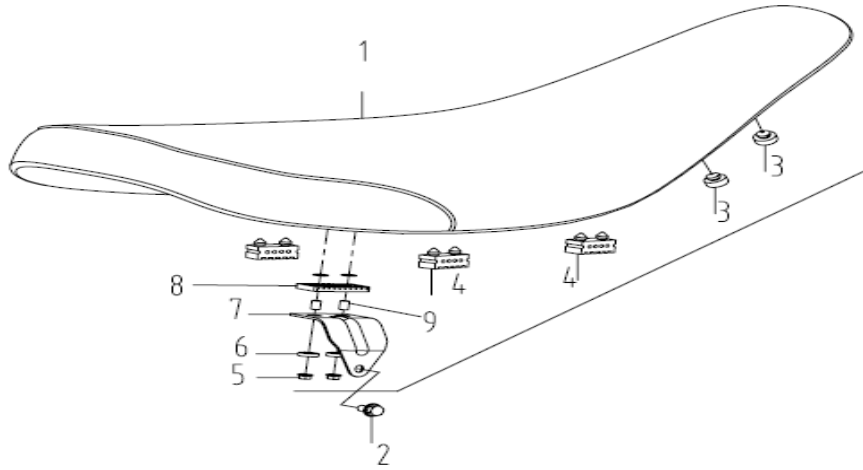
1	35100-21H00	Head Lamp Assy	1	√	√
1-1	35120-21H00	Ring, Head Lamp	1	√	√
1-2	35100-Z1000	Head Lamp	1	√	√
1-3	35134-21H00	Spring	1	√	√
2	35131-21H00	Rear Cover, Head Lamp	1	√	√
3	35124-14A00	Nut, Head Lamp Hood	2	√	√
4	35122-14A00	Cushion Pad, Head Lamp Hood	2	√	√
5	35123-14A00	Bolt, Head Lamp Hood	2	√	√
6	GB/T 818 M6X16-Zn.DJ	Screw	2	√	√

FIG.18 FRONT SHOCK ABSORBER



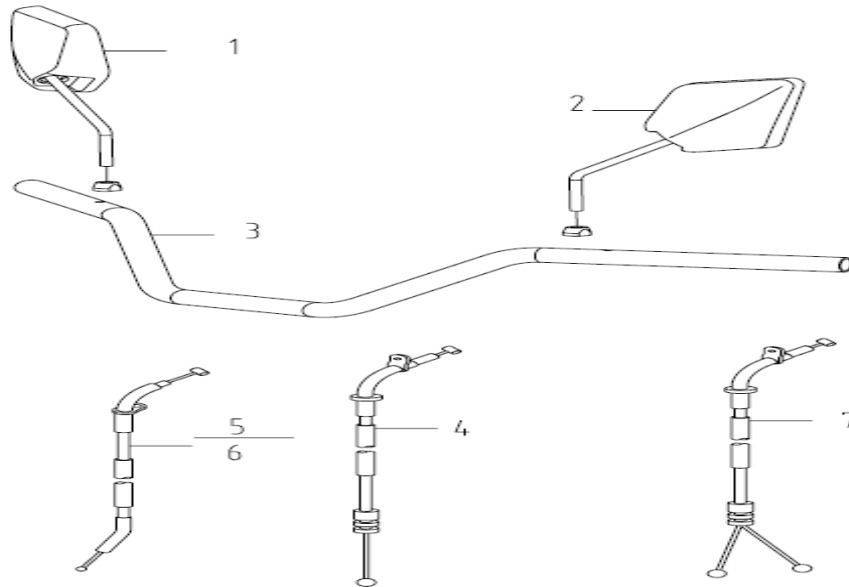
1	51103-21H00	Front Shock Absorber Assy, RH	1	✓	✓
2	51104-21H00	Front Shock Absorber Assy, LH	1	✓	✓
3	53111-21H00	Front Fender	1	✓	✓
4	53121-21H00	Step Bolt M6X16	4	✓	✓

FIG.19 SEAT



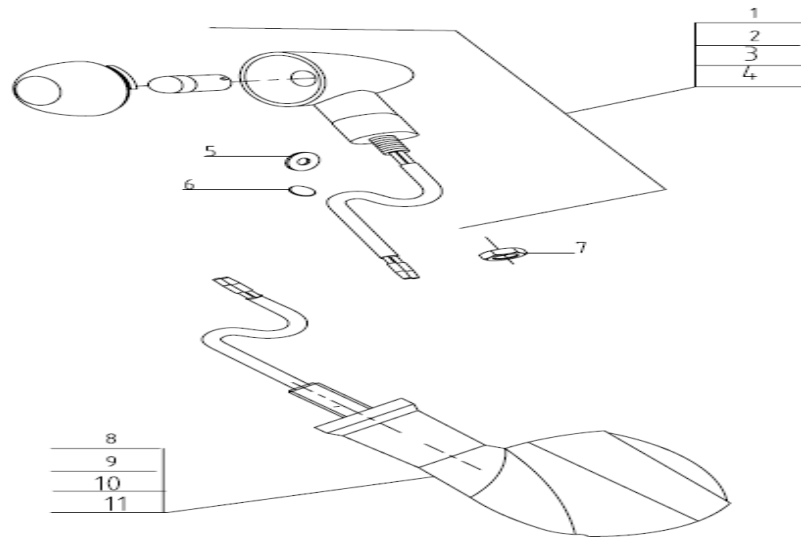
1	45100-21H00	Seat Assy	1	√	√
2	GB/T 5789 M8X16-Zn.DJ	Bolt	2	√	√
3	45142-21H00	Seat Cushion Ring	4	√	√
4	45141-21H00	Seat Cushion Pad	6	√	√
5	GB/T 6187.1 M6-Zn.DJ	Nut	4	√	√
6	45134-21H00	Cushion Ring, Seat Mounting	4	√	√
7	45131-21H00	Plate, Seat Mounting	2	√	√
8	45132-21H00	Cushion Pad, Mounting Plate	2	√	√
9	45133-21H00	Bushing, Mounting Plate	4	√	√

FIG.20 REAR MIRROR



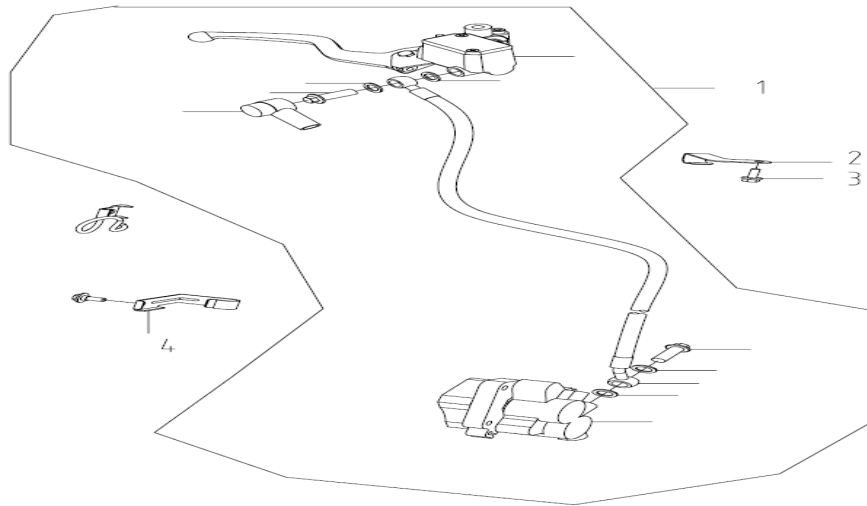
1	56500-21H00	Rearview Mirror, RH	1	✓	✓
2	56600-21H00	Rearview Mirror, LH	1	✓	✓
3	56111-21H00	Handlebar Comp	1	✓	✓
4	58300-21H00	Throttle Cable Assy	1	✓	
5	58200-21H00	Clutch Cable Assy	1	✓	
6	58200-21N00	Clutch Cable Assy	1		✓
7	58300-21N00	Throttle Cable Assy	1		✓

FIG.22 SIGNAL LAMP



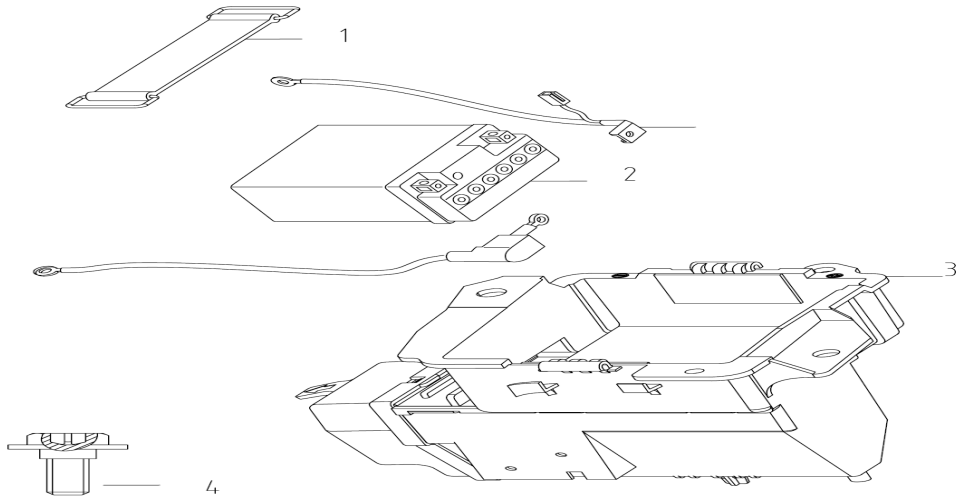
1	35210-21H00	Front Signal Lamp, LH	1	√	√
2	35210-21H00	Front Signal Lamp, RH	1	√	√
3	35210-21H00	Rear Signal Lamp, LH	1	√	√
4	35210-21H00	Rear Signal Lamp, RH	1	√	√
5	GB97.1-85 10-140HV-Zn.DB	Washer	4	√	√
6	GB859-87 10-Zn.DB	Spring Gasket	4	√	√
7	GB6170-86 M10x1.25-Zn.DB	Nut	4	√	√
8	35210-15H20	Front Turning Lamp, LH	1	√	√
9	35310-15H20	Front Turning Lamp, RH	1	√	√
10	35510-15H20	Rear Turning Lamp, LH	1	√	√
11	35410-15H20	Rear Turning Lamp, RH	1	√	√

FIG.23 FRONT BRAKE



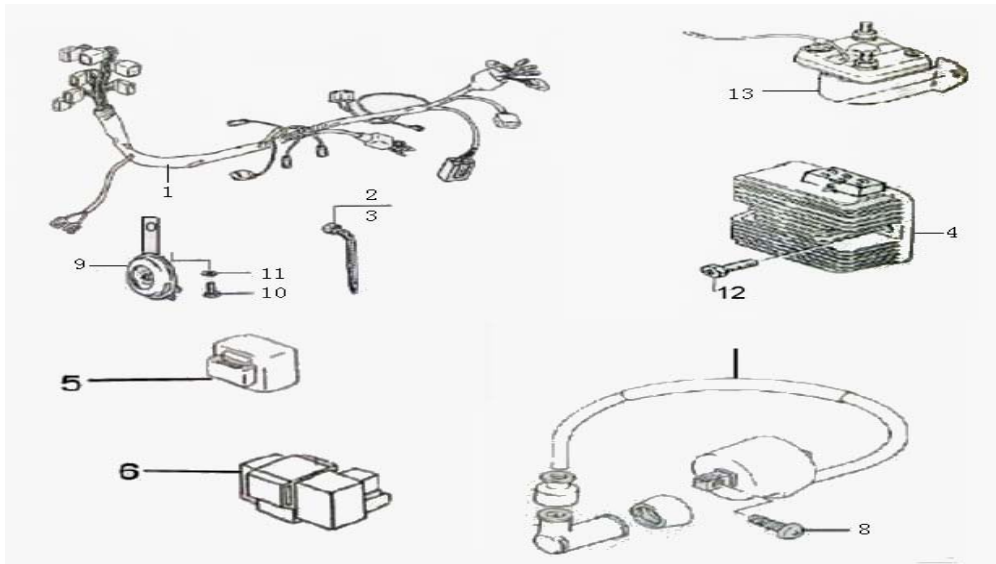
1	59000-21H00	Front Brake Assy	1	√	√
2	59242-21H00	Clip, Upper part	1	√	√
3	GB/T 5789 M6X12-Zn.DJ	Bolt	1	√	√
4	59243-21H00	Clip, Lower part	1	√	√

FIG.24 BATTERY



1	33660-21H00	Band, Battery	1	✓	✓
2	33610-Y1000	Battery Assy	1	✓	✓
3	41540-21H00	Case Assy, Battery	1	✓	✓
4	53121-21H00	Step Bolt M6	2	✓	✓

FIG.25 WIRING HARNESS



1	36610-21H10	Wiring harness	1	√	√
2	36612-Y1000	Cable Band	10	√	√
3	36613-Y1000	Cable Band	10	√	√
4	32800-Y1000	Rectifier Assy	1	√	√
5	38620-Y1000	Flash Relay	1	√	√
6	32900-15H00	C. D. I.(for 125cc)	1	√	
6-1	32900-15N00	C. D. I.(for 250cc)	1		√
7	33400-Y1000	Ignition Coil	1	√	√
8	GB70-85 M6×16-Zn.DB	Bolt	2	√	√
9	38500-21H00	Horn Assy	1	√	√
10	GB/T 6187.1M6-Zn.DJ	Nut	1	√	√
11	GB/T 5789 M6X16-Zn.DJ	Bolt	1	√	√
12	GB70-85 M6×12-Zn.DB	Bolt	2	√	√
13	31800-Y1000	Starter Relay	1	√	√